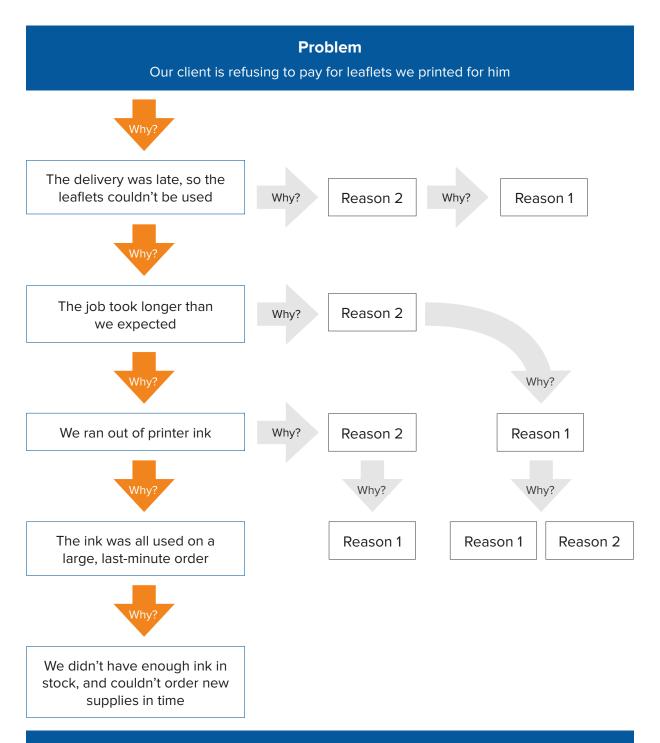
Figure 2: 5 Whys (Multiple Lanes)



Counter-measure

Find an ink supplier who can deliver at short notice, so that we can continue to minimize inventory, reduce waste, and respond to customer demand.

